

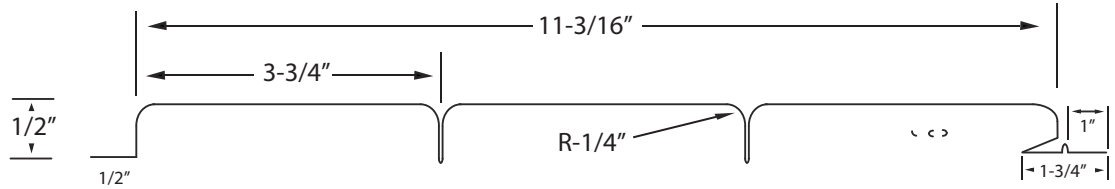


SL Max 4 Panel System

MANUFACTURER

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PRODUCT DATA SHEET



PRODUCT DESCRIPTION

Basic Uses:

SL Max 4 panels are 11-3/16" coverage with a 1/2" deep profile that shows v-rib shadow lines that are 3-3/4" on center. Typical applications include walls, soffit decorative accents.

The system utilizes concealed fasteners to offer uninterrupted vertical or horizontal sight lines

Composition & Materials:

SL Max 4 panels are manufactured from 24 – 26 Gauge steel coil, including pvc, smtp and metallic finish's with over 50 different color offerings. Sizes:

SL Max 4 panels have a 11-1/4" wide nominal coverage. Panel lengths are cut to customer specifications, with a minimum of 2' and a maximum to transportation limitations and/or product and project design considerations.

Colors & Finishes:

A choice of over 50 stock colors is available in a P.V.C, SMTP, TEX, PRINTECH color finishes. (Request color chart or chips). Other colors are available.

Perforations are available.

MAINTENANCE

SL Max 4 panels are virtually maintenance free. Surface residue may be easily removed by conventional cleaning methods. For painted products, minor scratches should be touched up with a matching paint, available from the manufacturer.

WARRANTY

Products finish carry a limited warranty against chalking and fading. Refer to coil manufacturer warranties per your product selection

TECHNICAL DATA

Cascadia Printech
24ga,AZ50
Base metal is a 55% Aluminum-Zinc Alloy Coated Steel.
Dry Film Thickness: ASTM D 1400-94,
ASTM D 1005-95
Specular Gloss: ASTM D 523-89 @ 60°
Pencil Hardness: ASTM D 3363
T-Bend Flexibility: ASTM D 4145-83
(No crack, no pick-off)
Mandrel Bend Flexibility: ASTM D 522-93A
(180 bend around 1/8" mandrel)
Adhesion: ASTM D 3359-95a
(Reverse Impacted 1/16" crosshatched)
Abrasion Resistance: ASTM D 968-93
(to expose 5/32" of substrate)
Acid Pollutant Resistance: ASTM D 1308-87
(20% sulfuric acid 18 hrs .• 10% muriatic acid 15 minutes)
Salt Spray: ASTM B 117 (5% salt spray @ 95°)
Humidity Resistance: ASTM D 2247
(100% relative humidity@ 95°)
Color Retention, ASTM 2244 - Hunter Units
(Florida Exposure @ 45° S)
Chalking Resistance: ASTM D 4214
(Florida Exposure @45° S)
Graffiti Resistance: Cleanability of Defaced Panels
(spray paint, pens, etc.)
Reverse Impact: ASTM D 2794-93
(3,000 x inches of metal thickness)
Galvanized Steel: ASTM A 653
55% Al-Zn alloy Coated Steel: ASTM A 792
Film Integrity: 25 years - limited warranty
Load Tables available upon request.



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